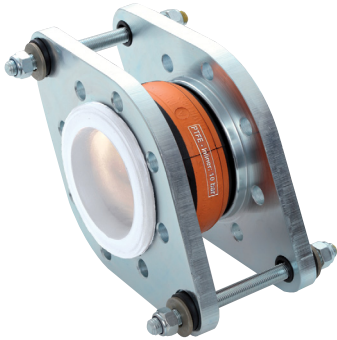


Rubber expansion joint with PTFE lining Type Ai-2

Lateral expansion joint DN 32 – DN 300



Structure type Ai-2

Lateral expansion joint consisting of a rubber bellows with seamless PTFE lining and rotating flanges, also with tie rods (outer restraints) to absorb reaction force from internal pressure

Applications

- for conveying aggressive media
 - very good chemical resistance
 - resistant to most acids and lyes
- for compensating lateral movement
- for muffling vibration and noise
- for reducing thermal and mechanical tension
- to compensate for installation inaccuracies
- chemical industry
- beverages industry

Rubber bellows with PTFE lining PN 10

- Flat-convoluted molded bellows made of EPDM
- Synthetic fibre reinforcement
- Wire-reinforced rubber rim
- Seamless PTFE lining with self-sealing flared ends, from DN 50 with inner PTFE supporting ring

Material grade*	Colour code	Possible uses
EPDM/PTFE	orange with stamp "PTFE-Inliner"	Chemicals, acids, lyes

*Check or inquire about the resistance of the rubber grade to temperature and medium

Technical calculation	Pressure
Max. perm. operating pressure	10 bar*
Max. permissible temperature	+100 °C
Bursting pressure	≥ 20 bar
Vacuum operation	not suitable

Max. operating pressure to be set 30 % lower for shock loads.
*Temperature related decrease of pressure (see technical annex).

Flanges

Version

- Flanges with stabilizing collar and ears to carry the tie rods
- Flange drilling for through bolts
- Special turned groove for rubber rim

Dimensions

Standard: DN 32 - DN 175 (PN 16)
DN 200 - DN 300 (PN 10)
according to EN 1092

Others: DIN EN, ANSI, BS etc.

Connection dimensions see technical annex

Materials

Standard: 1.0038 (S235JR)

Others: 1.4541, 1.4571

Corrosion protection

Standard: DN 32 – DN 300
electrogalvanized

Others: hot-dip galvanized, special varnish, special coating, etc.

Tie rod restraints

- DN 20 – DN 150 Tie rods carried on silencing rubber sockets
- DN 175 – DN 300 Tie rods carried on spherical washers and conical seats

Materials

Standard: tie rods 8.8

Others: stainless steel

Corrosion protection

Standard: electrogalvanized

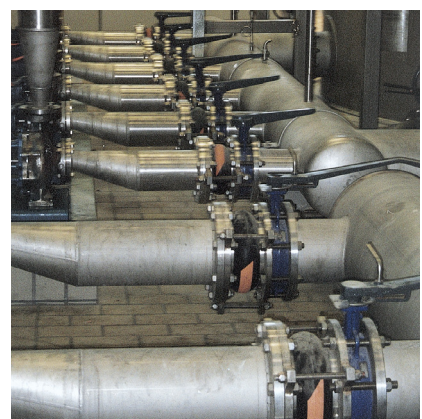
Others: hot-dip galvanized

Accessories

- Internal guide sleeve of PTFE
- Protective cover

Certificates

- CE (DGR 97/23/EC)



STENFLEX® type Ai-2 with PTFE lining in a beverages rack

Dimensions standard program

DN	BL*	Pressure rate	ø di** Bellows inner ø	ø C Raised face ø	ø W Convolution ø unpresurized	PN Flange connection EN 1092	ø D Flange outer ø	b Flange thickness	H Flange height
	mm	bar	mm	mm	mm		mm	mm	mm
32	131	10	25	82	78	16	140	16	220
40	131	10	33	92	86	16	150	16	230
50	131	10	43	101.5	97	16	165	16	240
65	131	10	59	127	113	16	185	18	260
80	156	10	71	133	135	16	200	20	300
100	156	10	94	171.5	160	16	220	20	350
125	156	10	121	192	184	16	250	22	385
150	157	10	146	218	212	16	285	22	420
175	157	10	169	248	236	16	315	22	450
200	182	10	195	273	265	10	340	24	440
250	182	10	245	328	318	10	395	26	495
300	207	10	296	378	373	10	445	28	545

*DN 32 - DN 300 also available as type Ri-2, length 136.

**For manufacturing reasons the inner diameter may vary by ± 3 or ± 5 mm

Movement compensation

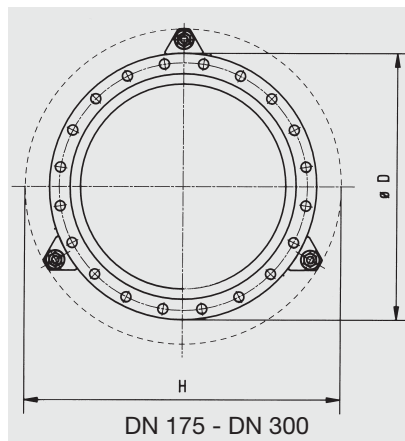
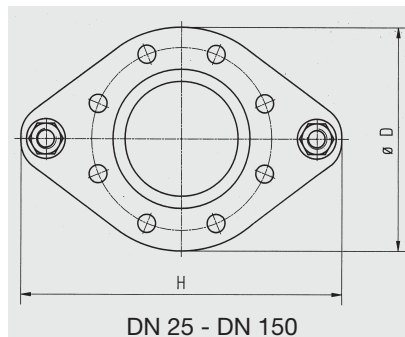
DN	Δ lat Lateral movement \pm mm	Weight approx. kg
32	8	5.1
40	8	5.6
50	8	6.3
65	8	7.6
80	8	11.0
100	8	13.0
125	8	17.3
150	8	20.3
175	8	21.0
200	8	25.0
250	8	29.2
300	8	34.0

Note

Please comply with the general technical instructions regarding reaction force, moving force, fixed point load, installation instructions etc.

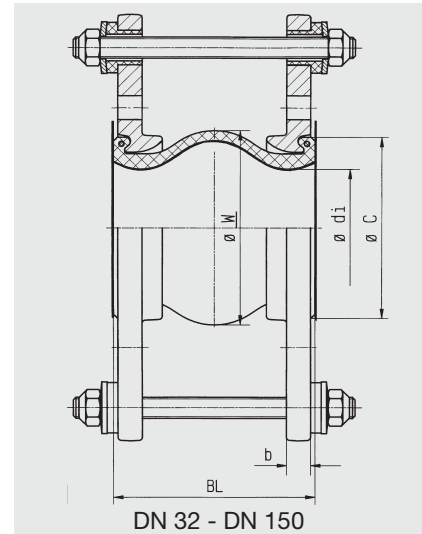
Subject to technical alterations and deviations resulting from the manufacturing process.

Flange versions



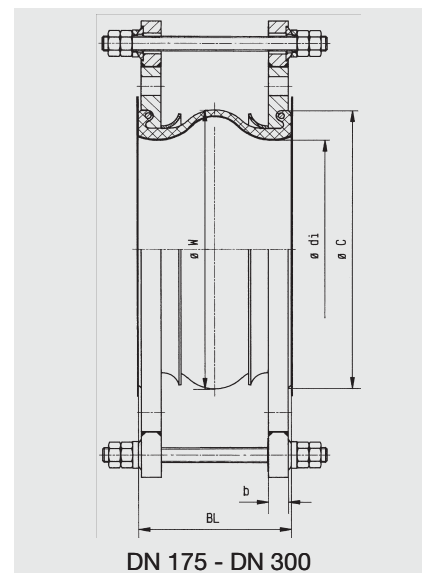
Number of tie rods depending on pressure

Versions



Type Ai-2

Lateral expansion joint with PTFE lining, with tie rods (outer restraints) carried on silencing rubber sockets.



Type Ai-2

Lateral expansion joint with PTFE lining, with tie rods (outer restraints) carried on spherical washers and conical seats.